



APICAL INDUSTRIES, INC.
dba DART AEROSPACE

TRANSACTION CODES (TC):
A-ADD
R-REVISE
C-CREATE
D-DELETE

ENGINEERING CHANGE NOTICE NO.

05326

SHEET 1 OF 1

DWG NO. 647.2100 REV: B

PREPARED BY J. BECKER

DATE: 02/26/16

EFFECT ON DWG
☒ INC. ☐ UNINC.

DWG TITLE: MOUNTING RAIL

APPROVED BY: ENGR [Signature]

MFG

QC

EFF. NEXT ORDER

REASON: CREATED F/N 5. ADDED SHEET 5. REVISED NOTES.

ECR: N/A

SHEET 1, NOTES WERE:

NOTES:

1. MATERIAL: ALUMINUM 7075-T651 PER AMS QQ-A-250/12

2. FINISH: HARD ANODIZE IAW MIL-A-8265 TYPE III, CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX

3. DEBURR AND BREAK ALL SHARP EDGES

4. IDENTIFY IAW MPP-120.

5. HOLE LOCATIONS CONTROLLED BY 647.2110.

Superseded

5	C	647.2114				UPPER U CHANNEL		1	2
4	R	647.2113				LOWER RAIL		1	2
F/N/TC	PART NUMBER		QTY			DESCRIPTION		MATERIAL	SPECIFICATION

DOCUMENTS EFFECTED: ☐ PATTERN ☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☒ BOM

CHANGE CATEGORY ☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED ☐ YES ☒ NO

Superceded